



V2500 REPAIR CATALOG PRICE - 2025

Aero Engine Maintenance

Valid till December 31, 2025

GENERAL REPAIR CONDITIONS OF IHI CORPORATION shall be applied to work performed under this catalog.

http://www.ihl-aem.com/service/img/IHI_Components_Rep_Terms_and_Conditions_B.pdf

This catalog is revised as of January 1st, 2019 and is subject to change at the discretion of IHI Corporation.

IHI HP: <https://www.ihl.co.jp/aero-engine-maintenance/>



ATA NO.	Nomenclature	Part number (Typ.)	VRS	Repair Contents	Price	Standard TAT (Days)	Certificate				
							FAA	EASA	CAAC	JCAB CAAS TA-M	UKCAA
72-32-87	RUBBER SEAL PANEL	5A1601, 5A0823, 5A0824, 5A0825, 5A0827, 5A0828, 5A0829, 5A0830, 5A0831, 5A0832	1940	REPAIR FOR CRACK (Authorized Repair)	\$2,658	28	●	●	●	●	●
			C&I	CLEANING & INSPECTION	\$397						
72-38-11	INLET CONE ASSY	5A1452, 5A1733	1458	REPLACE SPIRAL MARKING PAINT (including VRS1462)	\$3,332	55	●	●	●	●	●
			1461	REPAIR THE DELAMINATION AROUND THE PIN HOLE	\$3,569						
			1462	REPLACE THE INLET CONE TIP	\$1,522						
			1473	POLYURETHANE PAINT TOUCH UP	\$1,020						
			1464	REPLACE BALANCE WEIGHT BOND	\$3,260						
			1466	REPLACE SILVER PAINT	\$4,565						
			1467	REPLACE SEGMENT	\$5,246						
			1507	REPAIR DELAMI EDGE	\$2,737						
			1617	REPLACE ALL SEGMENTS AT ONCE (including VRS1464)	\$7,571						
			C&I	CLEANING & INSPECTION	\$1,332						
72-32-51	SHAFT - STUB, ASSEMBLY OF	5A0895	1120	BLEND REPAIR	\$1,854	50	●	●	●	●	●
			1123	REMOVE RUST	\$657						
			1124	BLEND CURVIC TEETH	\$973						
			1287	BLEND CURVIC TEETH	\$1,679						
			1289	TOUCH UP PAINT PL177	\$1,710						
			1291	APPLY CHROMIUM PLATE location A (loc.0112/0113) and K (loc.0114)	\$11,876						
			1292	BLEND REPAIR	\$1,900						
			1293	BLEND INNER SURFACE	\$819						
			1294	REPLACE GUIDE PIN & LOCATION PIN	\$484						
			1295	REPLACE PAINT SERMETEL W	\$3,008						
			1910	REPLACE CHROM PLATE Diameter C and D	\$10,081						
			1919	BLEND SPLINE	\$1,375						
			C&I	CLEANING & INSPECTION	\$3,384						
72-32-93	SPLITTER FAIRING	5A0460	1709	BUSH & HOLE REPAIR	\$5,670	30	●	●	●	●	●
			1777	BLEND REPAIR	\$3,344						
			1778	REPLACE COATING	\$2,850						
			C&I	CLEANING & INSPECTION	\$1,301						
72-41-23	HPC REAR CASE	6A2949, 6A3557, 6A4154, 6A4407, 6A5495, 6A5497, 6A5682, 6A6513, 6A8162, 6B1427	6104	BLEND TOUCH UP	\$934	48	●	●	●	●	●
			6178	REPLACE PAINT	\$2,831						
			6278	REPLACE PIN	\$964						
			6279	REPLACE SHANK NUT	\$2,024						
			6306	REPLACE INSERT	\$3,686						
			6339	SPRAY INSIDE DIA.	\$4,554						
			6526	REPAIR DAMAGED INSERT HOLE	\$7,323						
			C&I	CLEANING & INSPECTION	\$2,515						
72-41-21	Path ring #9	6A3387, 6A4324	6021	REPLACE LINING	\$4,900	30	●	●	●	●	●
			6095	BLEND REPAIR	\$929						
			6218	REPLACE SHANK NUT	\$1,518						
			6249	REPLACE BSCP & RIVET	\$1,187						
			C&I	CLEANING & INSPECTION	\$1,214						
72-41-21	Path ring #10	6A3654, 6A4164, 6A6550, 6B1434	6022	REPLACE LINING	\$4,900	30	●	●	●	●	●
			6162	REPLACE INTRASCOPE	\$1,187						
			6251	REPLACE THE LOCATION DOWEL	\$1,141						
			6252	REPLACE SPACER	\$1,085						
			C&I	CLEANING & INSPECTION	\$1,214						
72-41-21	Path ring #11	6A7531, 6A6551, 6B1435	6023	REPLACE PATH LINING	\$4,900	30	●	●	●	●	●
			6099	BLEND REPAIR	\$929						
			6253	REPLACE SPACER	\$1,301						
			6331	REPLACE RIVET/RING	\$1,409						
			C&I	CLEANING & INSPECTION	\$1,214						
72-41-21	Path ring #12	6A6552, 6B1436	6024	REPLACE PATH LINING	\$4,900	30	●	●	●	●	●
			6101	BLEND REPAIR	\$929						
			6172	REPLACE THE COATING	\$5,177						
			6219	REPLACE SHANK NUT	\$1,518						
			6352	REPLACE PORT & RIVET	\$1,187						
			C&I	CLEANING & INSPECTION	\$867						

* C&I fee will be charged if the part(s) failed initial inspection.
** The part(s) which failed initial inspection will be returned to the customer in as-is condition,
GENERAL REPAIR CONDITIONS OF IHI CORPORATION shall be applied to work performed under this catalog.
[https://www.ihi.co.jp/aero-engine-maintenance/products/i/IHI Components Rep Terms&Conditions.pdf](https://www.ihi.co.jp/aero-engine-maintenance/products/i/IHI%20Components%20Rep%20Terms&Conditions.pdf)