



V2500 REPAIR CATALOG PRICE - 2026

Aero Engine Maintenance

Valid till December 31, 2026

GENERAL REPAIR CONDITIONS OF IHI CORPORATION shall be applied to work performed under this catalog.

http://www.ihi-aem.com/service/img/IHI_Components_Rep_Terms_and_Conditions_B.pdf

IHI HP: <https://www.ihi.co.jp/aero-engine-maintenance/>

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V2500 Repair Capability List - 2026

Valid till December 31, 2026

ATA NO.	Nomenclature	Part number (Typ.)	VRS	Repair Contents	Price	Standard TAT (Days)	Certificate				
							FAA	EASA	CAAC	JCAB CAAS TA-M	UKCAA
72-50-41	SHAFT, LP TURBIN	5A1732, 5A0864, 5A1762	1491	Repair the Surface Damage of the LPT Shaft	\$4,574	45	●	●	●	●	●
			1492	Repair Thread Surface Damage of the LPT Shaft	\$617						
			1493	Repair the Surface Damage of the LPT Shaft Spline	\$951						
			1494	Repair the Corrosion Resistant Coating of the LPT Shaft	\$1,354						
			1495	Replace the Corrosion Resistant Coating of the LPT Shaft	\$4,856						
			1496	Apply Nickel Plating to the LPT Shaft	\$5,815						
			1497	APPLY CHROMIUM PLATE	\$7,048						
			1498	APPLY CHROMIUM PLATE	\$7,215						
			1499	APPLY CHROMIUM PLATE	\$7,334						
			1501	GRIND THE DAMAGE	\$2,252						
			1502	APPLY CHROMIUM PLATE	\$6,408						
			-	Cycle Marking (Autho.Doc. #01VJ805H)	\$266						
			C&I	CLEANING & INSPECTION	\$2,702						
72-32-86	REAR FAIRING	5A1755, 5A1688, 5A1370	1410	REPLACE PLATE NUT	\$1,260	45	●	●	●	●	●
			1415	REPAIR DAMAGE	\$1,337						
			1416	REPLACE STRIP SEAL	\$1,520						
			1425	REPAIR DAMAGE	\$767						
			1621	REPAIR THE DAMAGE ON THE FRONT OUTER SEAL SURFACE	\$4,219						
			1784	REPLACE DIMPLE WASHER	\$2,904						
			1784	REPLACE DIMPLE WASHER (Oversize washer)	\$4,094						
			1938	REPAIR DAMAGE	\$1,066						
			1939	REPAIR FOR CRACK (Authorized Repair)	\$9,819						
			1982	REPAIR CRACKS ON PAD	\$1,777						
			1983	REPLACE PADS	\$7,390						
			1996	REPAIR THE DAMAGE ON THE INNER SURFACE	\$4,052						
			-	MARKING	\$509						
			C&I	CLEANING & INSPECTION	\$1,139						
72-32-87	RUBBER SEAL PANEL	5A1601, 5A0823, 5A0824, 5A0825, 5A0827, 5A0828, 5A0829, 5A0830, 5A0831, 5A0832	1940	REPAIR FOR CRACK (Authorized Repair)	\$2,738	28	●	●	●	●	●
			C&I	CLEANING & INSPECTION	\$409						
72-38-11	INLET CONE ASSY	5A1452, 5A1733	1458	REPLACE SPIRAL MARKING PAINT	\$3,432	55	●	●	●	●	●
			1461	REPAIR THE DELAMINATION AROUND THE PIN HOLE	\$3,676						
			1462	REPLACE THE INLET CONE TIP	\$1,568						
			1473	POLYURETHANE PAINT TOUCH UP	\$1,051						
			1464	REPLACE BALANCE WEIGHT BOND	\$3,358						
			1466	REPLACE SILVER PAINT	\$4,702						
			1467	REPLACE SEGMENT	\$5,403						
			1507	REPAIR DELAMI EDGE	\$2,819						
			1617	REPLACE ALL SEGMENTS AT ONCE	\$7,798						
			-	MARKING	\$272						
			C&I	CLEANING & INSPECTION	\$2,131						
72-32-51	SHAFT - STUB, ASSEMBLY OF	5A0895	1120	BLEND REPAIR	\$1,910	50	●	●	●	●	●
			1123	REMOVE RUST	\$677						
			1124	BLEND CURVIC TEETH	\$1,002						
			1287	BLEND CURVIC TEETH	\$1,729						
			1289	TOUCH UP PAINT PL177	\$1,761						
			1291	APPLY CHROMIUM PLATE location A (loc.0112/0113) and K (loc.0114)	\$12,232						
			1292	BLEND REPAIR	\$1,957						
			1293	BLEND INNER SURFACE	\$844						
			1294	REPLACE GUIDE PIN & LOCATION PIN	\$499						
			1295	REPLACE PAINT SERMETEL W	\$3,098						
			1910	REPLACE CHROM PLATE Diameter C and D	\$10,383						
			1919	BLEND SPLINE	\$1,416						
			C&I	CLEANING & INSPECTION	\$3,587						
72-32-93	SPLITTER FAIRING	5A0460	1709	BUSH & HOLE REPAIR	\$5,840	30	●	●	●	●	●
			1777	BLEND REPAIR	\$3,444						
			1778	REPLACE COATING	\$2,936						
			SB72-0717	MACHINE DRAIN HOLE	\$1,702						
			C&I	CLEANING & INSPECTION	\$1,340						



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							FAA	EASA	CAAC	JCAB CAAS TA-M	UKCAA
72-41-12	DISC, A/O, STAGE 9 TO 12-HPC <i>*Partial repair only</i>	6A4156, 6A6546, 6A7546, 6A7547	72-0347	CHANGE BOND COAT THICKNESS	\$3,755	40	●	●	●	●	●
			3436	BLEND REPAIR	\$4,026						
			3437	REPLACE SPRAY STAGE 8 TO 11 LINING	\$24,366						
			3441	REPLACE REAR DIA SPRAY	\$3,800						
			3443	REPLACE FRONT INNER DIA SPRAY	\$4,179						
			6008	REPLACE CERAMIC	Quote						
			6087	POLISH THE SCRATCH	\$3,426						
			6134	REPLACE FRONT SNAP DIA SPRAY	\$5,615						
			6135	REPLACE SPRAY FRONT INNER LOCATION DIANETER	\$1,982						
			6136	BLEND & SHOTPEEN REPAIR	Quote						
			6137	REPLACER SNAP SPRAY	\$5,122						
			C&I	CLEANING & INSPECTION	\$5,099						
72-31-12	LP COMPRESSOR FAN DISK <i>*Partial repair only</i>	5A0337, 5A1757, 5A1948	1134	REPAIR DRY FILM	\$1,423	45	●	●	●	●	●
			1147	PLASMA SPRAY O/DIA.	\$3,998						
			1152	BLEND REPAIR	\$2,156						
			1154	REPLACE DRYFILM	\$2,063						
			1155	BLEND CURVIC TEETH	\$1,035						
			1157	REPLACE NUT	\$1,140						
			1158	REPLACE LOCATION PIN	\$903						
			1159	REPLACE WASHER	\$2,929						
			1164	REPLACE REAR RAMP	\$2,907						
			C&I	CLEANING & INSPECTION	\$3,631						

* C&I fee will be charged if the part(s) failed initial inspection.
** The part(s) which failed initial inspection will be returned to the customer in as-is condition,
GENERAL REPAIR CONDITIONS OF IHI CORPORATION shall be applied to work performed under this catalog.
https://www.ihi.co.jp/aero-engine-maintenance/products/i/IHI_Components_Rep_Terms&Conditions.pdf