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Non-financial Summary

			Scope of Data	Results				
Material Issues	Theme		Index		FY2019	FY2020	FY2021	FY2022
Governance - Principled Corpo	orate Management –							
Corporate governance		Average attendance of Outside Directors	Board of Directors meetings (%)	IHI	98	97	100	99
	Corporate governance	Average attendance of	Board of Directors meetings (%)	IHI	100	100	98	98
		Outside Audit & Supervisory Board Members	Audit & Supervisory Board meetings (%)	IHI	100	100	100	100
			Competition laws	IHI and consolidated subsidiaries	0	0	0	0
		Number of law violations	Anticorruption laws	IHI and consolidated subsidiaries	0	0	0	0
			Laws/regulations relating to PR activities	IHI and consolidated subsidiaries	0	0	0	0
	Legal compliance		rganiza- Political organizations (millions of yen) Economic organizations (millions of yen) Other major industry organizations (millions of yen)	IHI	10	10	10	10
		Expenditure to organiza-		IHI	56	57	52	55
		tions		IHI	120	122	119	122
Compliance		Number of Compliance Hotli	ne reports	IHI and affiliated companies	239	202	263	286
Соприансе			Officer Training	IHI and subsidiary companies in Japan	_	_	_	_
			Line Manager Training	IHI and subsidiary companies in Japan	72	_	_	_
		Number of compliance	Quality & Compliance Training (Japan)	IHI and subsidiary companies in Japan	27,866	24,085	26,243	25,870
		training participants	Quality & Compliance Training (overseas)	Subsidiary companies overseas	1,774	3,261	4,938	5,334
			e-learning*1 (Japan)	IHI and subsidiary companies in Japan	18,164	20,169	21,659	21,635
			e-learning (overseas)	Subsidiary companies overseas	1,214	_	_	_
	Intellectual property	Regional comparison in number of our patents	Patents in Japan	IHI	4,150	3,867	3,866	3,989
Innovation management	protection		Patents overseas	IHI	3,502	3,808	3,936	3,818
Information security	Information security measures	Information security measure	es level evaluation (out of five) (score)	IHI and consolidated subsidiaries	3.2	3.4	3.7	3.7

^{*1} Conducted as Quality & Compliance Training since fiscal 2020.

Sustainability

Non-financial Summary

				Scope of Data	Results				
Material Issues	Material Issues Theme		Index		FY2019	FY2020	FY2021	FY2022	
Society - Materialize an Affluent	Society –								
		Participation rate of medical check-ups (%)		IHI and 35 affiliated companies	_	_	97	96	
		Participation rate of medical check-ups (%)		IHI and 35 affiliated companies	71	72	71	72	
		Participation rate of stress checks (%)		IHI and 35 affiliated companies	94	95	95	97	
		High stress rate (%)		IHI and 35 affiliated companies	_	_	9	9	
		Absenteeism (Ratio of employe	es who take three or more months of leave) (%)	IHI and 35 affiliated companies	1.0	0.8	0.7	1.3	
		Presenteeism (Ratio of employees with restricted hours) (%)		IHI and 35 affiliated companies	1.6	2.1	1.8	1.7	
Improving occupational health	Occupational health	Smoking rate (%)		IHI and 35 affiliated companies	27	27	28	25	
and safety standards	and safety	Rate of occupational diseases*2		IHI and 31 affiliated companies	0.165	0.15	0.118	0.098	
		Total injuries frequency rate*3		IHI and 31 affiliated companies	1.49	0.87	1.23	1.37	
		Lost time injuries frequency rate*4		IHI and 31 affiliated companies	0.40	0.28	0.38	0.39	
		Occupational accidents*5		IHI and 31 affiliated companies	71 (0)	38 (0)	52 (1)	56 (0)	
			Employees	IHI and 31 affiliated companies	42 (0)	18 (0)	31 (1)	25 (0)	
			Temporary employees	IHI and 31 affiliated companies	4 (0)	1 (0)	3 (0)	4 (0)	
			Partners	IHI and 31 affiliated companies	25 (0)	19 (0)	18 (0)	27 (0)	
	Number of employees	Consolidated number of emplo	pyees	IHI and consolidated subsidiaries	28,964	29,149	28,801	28,486	
		Number of employees (IHI)		IHI	7,741	7,796	7,779	7,768	
			Male	IHI	6,730	6,766	6,727	6,695	
Diversity, equity, and inclusion			Female	IHI	1,011	1,030	1,052	1,073	
			Ratio of female employees (%)	IHI	13.1	13.2	13.5	13.8	
	Average years of service	All employees		IHI	15.8	15.1	16.3	16.7	
			Male	IHI	16.0	15.3	16.5	16.9	
			Female	IHI	14.5	14.2	15.5	15.8	
		Total turnover rate (%)		IHI	3.5	2.9	3.1	2.7	
	Turnover rate		Rate of retirement due to personal reasons (%)	ІНІ	2.0	1.1	1.6	1.5	
			Turnover rate within 3 years of joining the company (%)	IHI	6.8	4.3	3.4	5.5	

^{*2} People suffering from occupational diseases per million working hours.

^{*3} Fatalities or injuries caused by occupational accidents per million working hours.

^{*4} Fatalities or injuries caused by occupational accidents per million working hours (excluding injuries with no time lost).

^{*5} Fatalities caused by occupational accidents. Figure inside parentheses indicates fatal incidents.

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Non-financial Summary

					Results				
Material Issues	Theme		Index	Scope of Data	FY2019	FY2020	FY2021	FY2022	
		Number of new graduate recru	Number of new graduate recruitments		153	194	109	98	
			Male	IHI, University graduates	123	162	87	84	
			Female	IHI, University graduates	30	32	22	14	
	Faralacas		Female recruitment rate (%)	IHI, University graduates	19.6	16.5	20.2	14.3	
	Employment	Number of mid-career hires		IHI	77	55	85	91	
		Number of employees from abroad		IHI	81	82	74	66	
		Recruitment ratio of people with disabilities (%)		IHI	2.39	2.35	2.39	2.55	
		Re-employment rate of employees at retirement age (%)		IHI	81	81	78	100	
	Gender diversity	Number of officers*6		IHI	16	17	17	17	
Diversity, equity, and inclusion			Number of male officers	IHI	13	14	14	14	
			Number of female officers	IHI	3	3	3	3	
			Ratio of female officers (%)	IHI	19	18	18	18	
		Number of managers*7		IHI	2,767	2,732	2,776	2,643	
			Number of male managers	IHI	2,684	2,640	2,669	2,519	
			Number of female managers	IHI	83	92	107	124	
			Number of female general managers	IHI	23	23	31	38	
			Number of female section managers	IHI	60	69	76	86	
		Ratio of female managers (%)*7		IHI	3.0	3.4	3.9	4.7	
			Ratio of female general managers (%)	IHI	0.8	0.8	1.1	1.4	
			Ratio of female section managers (%)	IHI	2.2	2.5	2.7	3.3	
		Local managers at overseas sites*7		China, Singapore, and United States	23	22	25	26	
		Number of managers that joined IHI mid-career*7		IHI	220	234	230	253	

^{*6} As of July 1 each year, members of the Board of Directors and Audit & Supervisory Board.

^{*7} As of April 1 each year.

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	Theme	Index		Scope of Data	Results			
Material Issues					FY2019	FY2020	FY2021	FY2022
		Employees with reduced work hours		IHI	161	139	158	140
		Employees who have taken childcare leave		IHI	779	768	935	1,010
		Employees who have taken parental leave		IHI	131	137	128	198
			Male	IHI	21	31	60	78
	Work-life balance		Female	IHI	110	106	68	120
		Percentage of employees will	ho return to work after parental leave (%)	IHI	99.2	100	100	99.6
		Employees who have taken nursing care leave		IHI	7	2	6	3
		Average annual paid vacation days taken		IHI	19.40	18.73	17.37	18.65
		Monthly average overtime (hours)		IHI	21.10	13.00	18.90	21.60
	Human resources development	Stratified training*8	Participants	IHI and affiliated companies in Japan	3,276	1,882	672	795
Diversity, equity, and inclusion		Stratilled training	Training hours	IHI and affiliated companies in Japan	106,208	34,672	24,028	25,960
		Selective training courses*8	Participants	IHI and affiliated companies in Japan	3,343	1,948	17,430	37,057
			Training hours	IHI and affiliated companies in Japan	25,073	16,358	49,648	88,822
		Average annual training hours per employee		IHI and affiliated companies in Japan	19.8	13.3	12.1	14.3
		Training expense per employee (yen)		IHI and affiliated companies in Japan	_	_	_	23,512
		Employees certified as master artisans		IHI	41	39	41	41
	Labor-management partnership	Employee union membership rate (%)		IHI and affiliated companies in Japan	58	58	59	60
	_	Number of labor complaints received		IHI	0	0	0	0
	Engagement	Ratio of answered employee-awareness surveys (%)		IHI and affiliated companies	91.4	88.0	88.0	84.0
Corporate citizenship	Social contribution activities	Social contribution expenses	(millions of yen)	IHI and consolidated subsidiaries	519	215	260	489

^{*8} Group training programs changed to an online format and were conducted from the latter half of fiscal 2020 due to the COVID-19 pandemic, and the number of participants declined compared to the previous fiscal years. In fiscal 2021, the number of participants and length of training hours in each training have changed compared to other years due to revision of the Group's human resource development program.

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Performance Data

Non-financial Summary

Matarial Issues				Comment Date	Results			
Material Issues	Theme		Index	Scope of Data	FY2019	FY2020	FY2021	FY2022
Environment – Reduce Environn	nental Impact –							
		GHG emissions (Scope 1 +	Scope 2) (t-CO ₂ e)*9	IHI and consolidated subsidiaries	254,227	225,066	220,138	215,753
	0110		Scope 1 (t-CO ₂ e)	IHI and consolidated subsidiaries	64,724	58,517	64,270	61,469
	GHG		Scope 2 (market-based) (t-CO ₂)	IHI and consolidated subsidiaries	189,503	166,549	155,868	154,284
		GHG emissions intensity (t-CO ₂ e/100 million yen)*10		IHI and consolidated subsidiaries	18.3	20.2	18.8	15.9
		Energy consumption (TJ)*9,	11	IHI and consolidated subsidiaries	2,468	2,283	2,348	2,294
			Fuel consumption (TJ)	IHI and consolidated subsidiaries	1,044	974	1,084	1,019
Climate change			Electricity consumption (TJ)	IHI and consolidated subsidiaries	1,398	1,276	1,229	1,230
	Energy		Heat consumption (TJ)	IHI and consolidated subsidiaries	_	7	5	0
			Steam consumption (TJ)	IHI and consolidated subsidiaries	0	0	0	0
			Renewable energy used (TJ)	IHI and consolidated subsidiaries	26	26	31	45
		Energy consumption intensity (TJ/10 billion yen)*10		IHI and consolidated subsidiaries	17.8	20.5	20.0	17.0
	External evaluation	Evaluation of CDP climate change		IHI and consolidated subsidiaries	B (Management)	B- (Management)	B- (Management)	B (Management)
	Waste	Waste generated (tons)		IHI and consolidated subsidiaries	27,564	20,912	23,633	23,044
		Toxic waste generated (tons	5)	IHI and consolidated subsidiaries	164	182	255	156
		Amount recycled (tons)*12		IHI and consolidated subsidiaries	61,799	15,067	16,164	17,869
	Water	Water withdrawal (1,000 m ³	9)*9, 13	IHI and consolidated subsidiaries	4,251	4,008	4,195	4,037
Circular economy			Public water (1,000 m³)	IHI and consolidated subsidiaries	750	651	664	670
			Industrial water (1,000 m³)	IHI and consolidated subsidiaries	868	799	792	737
			Groundwater (1,000 m³)	IHI and consolidated subsidiaries	1,948	1,731	1,691	1,451
			Rainwater, rivers, lakes, etc. (1,000 m³)	IHI and consolidated subsidiaries	685	827	1,047	1,180
		Waste water (1,000 m³)		IHI and consolidated subsidiaries	_	3,373	3,265	3,181
	Compliance with environmental laws and regulations	Significant environmental accidents		IHI and consolidated subsidiaries	0	0	0	0
		Major violation of environmental laws/regulations		IHI and consolidated subsidiaries	0	0	0	0
Conservation of the global environment		Number of cases IHI paid fines, penalties, etc.		IHI and consolidated subsidiaries	0	0	0	0
environment	Costs to reduce the IHI environmental impact	Investments (millions of yen)		IHI	652	334	357	563
		Expenditures (millions of yen)		IHI	78	23	92	151

^{*9} The total value for each item is rounded off and may not match the figures in the breakdown.

Sustainability

^{*10} Net sales revenue as the denominator.

^{*11} The method for calculating energy consumption changed in fiscal 2019.

^{*12} Waste reclaimed as valuable resources.

^{*13} Changed from amount of water consumption to amount of water withdrawal since fiscal 2019.