

Realize your dreams

We want to fulfill the dreams of the world.

It is our joy to meet the needs of people everywhere.

By serving our customers, we make our company useful to an increasingly wide range of people.

Our business is to capture the essence of technology and manufacturing skills to deliver products that are of true value.

It is our duty to support the communities worldwide by being the first to connect them with the most advanced solutions based on technology.

We wish for the world to rely upon us to help transform its aspirations into reality.

This is our biggest dream.

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Management message

Seeking to become a more trusted corporate group by strengthening our earnings foundations

It is a pleasure to overview the activities of the IHI Group, which I am honored to lead.



Chief Executive Officer

Tamotsu Saito

Tsugio Mitsuoka

Chief Operating Officer

IHI was established as Ishikawajima Shipyard in 1853. We have since evolved into a comprehensive heavy industry manufacturer that can contribute to social progress by relentlessly pursuing technological excellence and by cultivating advanced engineering capabilities.

Accommodating Diverse Needs

The global business landscape is transforming at lightning speed. The global economy has become increasingly more complicated as the economic climates of emerging nations have diversified, international economic partnerships have progressed, and as the industrial structure has changed. Swift progress in information technology has made it even more important to be innovative in our products and services offering, while incorporating information and communication technologies that keep pace with advancements in manufacturing. Social infrastructure demands are diversifying around the globe. The focus for emerging nations is to tackle urbanization and industrialization. The priorities for developed countries include addressing the challenges of population decline and aging infrastructure. It is more important

than ever for IHI to identify and cater to the diversifying customer value requirements that stem from such transformations in our operating climate.

Initiatives to strengthen our earnings foundations

It was against this backdrop that we launched Group Management Policies 2016. Through this initiative, we seek to create a structure to reinforce business strategy implementation and ensure consistent profitability in construction. We also aim to supply solutions that create customer value and deliver advanced products and services so we can strengthen our earnings foundations. We are therefore prioritizing the following three initiatives in our drive toward tomorrow:

- Accelerate business concentration and selection by undertaking new portfolio management approaches to clarify the direction of business strategies
- O Enhance estimate processes and risk reviews as part of efforts to strengthen the project implementation structure, creating a setup that enables us to stabilize earnings

 Employ shared Group functions that we reinforce by concentrating resources and integrating capabilities, thereby transforming our business model while making our operations more competitive

Realize your dreams

Our management principles are "Contribute to the development of society through technology" and "Human resources are our single most valuable asset". Our corporate message of "Realize your dreams" epitomizes the mission we embarked on more than 160 years ago to leverage our technology and human resources to help humankind's greatest dreams come true.

We look forward to your ongoing support and encouragement as the IHI Group endeavors to fulfill its mission by growing sustainably and enhancing corporate value while building trust among all of its stakeholders.

Positioning of Group Management Policies 2016

IHI Group Vision

The IHI Group seeks to solve the various environmental, industrial, social, and energy related problems of the 21st century, through using engineering expertise to focus on "Monozukuri" technology. In striving towards these goals, IHI is becoming a global enterprise offering the safety and security for the benefit of both the environment and humanity



Overview of Group Management Policies 2016 **Pressing issues** Reform corporate culture Strengthen quality and other aspects Reform quality and business systems of manufacturing capabilities to reinforce manufacturing capabilities V Issues **Group Management Policies 2016** Selection and concentration Reinforce strategic through new portfolio management implementation Strengthen earnings foundations Secure stable project **Boost profitability** earnings by reinforcing project implementation structure V Identify and deliver **Employ shared Group functions Grow sustainably** customer value to transform business model and enhance corporate value

Note: See the Group Management Policy section of the following Management Policy site for details of Group Management Policies 2016. http://www.ihi.co.jp/ihi/policy/index.html

Resources, Energy and Environment

Minimizing Environmental Impact We maintain stable supplies of energy that are essential to industrial progress and comfortable lifestyles while aiming to minimize global warming. We leverage our expertise and proprietary technologies in coal, natural gas, nuclear power, and in renewables to optimize product and service mixes while minimally affecting the environment.

Energ

Storage, Pharmaceutical & Processing Plants, Environmental Systems





△ In-ground LNG storage tank



♠ Gas Turbine Power Plant (LM6000 Simple Cycle)

◆ Large-scale tower type boiler (Photo is provided by J-POWER (EPDC))

Social Infrastructure and Offshore Facilities

Underpinning the Essentials of Modern Living In social infrastructure, security, offshore and urban development, as well as in other fields, we leverage our technological capabilities and experience to ensure that nations and societies are safer and more secure.

Social Infrastructure

Offshore Structures and Urban Development





▲ Large-diameter shield tunneling machine



Oconceptual diagram of the F-LNG

◆ The Akashi-Kaikyo Bridge

Shared Group Functions

IHI has four business areas. Its three shared Group functions are solution & engineering, intelligent information management, and global marketing. We will properly identify diversifying customer value and strengthen collaboration on shared Group functions while both business operation divisions and the shared Group functions co-create values to accelerate a transformation of our business model and create customer value.



Shared Functions

Solution & Engineering

The solution & engineering shared function has enabled us to package products, services, technologies, and other resources from all areas of the IHI Group to extend the value chain for our customers by offering them innovative solutions to their needs.

Industrial Systems and General-Purpose Machinery

Transforming the World's Industrial Infrastructure

We offer innovative systems/technologies and optimal solutions to help transform industrial infrastructure around the world. We are helping companies enhance manufacturing processes and create more sophisticated products so they can continue to satisfy their customers in the years ahead.

- Separators, Compressors, and Turbochargers
- Parking, Transport Machinery, and Logistics Systems
- Industrial Machinery & Systems
- Construction Machinery and Agricultural Machinery



Blast furnace
(© NIPPON STEEL & SUMITOMO METAL CORPORATION



- Turbocharger for automobile
- Jib climbing crane for building construction

Aero Engine, Space and Defense

Opening New Horizons We draw on world-class technologies and organizational strengths to help make air travel more comfortable and safer and better for the environment while expanding space exploration to benefit humankind.

- Aero engines
- Rocket Systems & Space Exploration





International Space Station (© JAXA/NAS



▲ Epsilon Launch Vehicle (© JAXA)

GEnx™ turbofan engine

Shared Functions

Intelligent Information Management

The intelligent information management shared function contributes to the growth of all business units by embedding information and communications technology in their products and services.

This headquarters can leverage such technology to

gather and analyze product operations, maintenance, environmental, and other data to create more advanced offerings that employ predictive diagnostics and match customer business model requirements.

Shared Functions

Global Marketing

The global marketing shared function plays three key roles in accelerating the globalization of the IHI Group. The first is to expand locally oriented businesses to help multinational customers. The second is to ensure that regional businesses operate nimbly without

compromising governance. The third is to cultivate people who embrace the challenges and opportunities of an interconnected world. We are conducting these activities first mainly in the regional headquarters covering the Americas, China, and Asia-Pacific countries.

Research and Development

The IHI Group has formulated a clear strategy to develop technologies by drawing on its collective strengths while sharing the medium- to long-term R&D direction throughout the Group.

This strategy focuses R&D based to the three megatrends of "Diversifying Social Infrastructure", "Accelerating toward advanced information and communication era", "Increasingly Complex Global Economy", and also encompasses technological areas that are group-wide priorities.

Social development will be led by the efforts to increase the production efficiency, to reduce the environmental load, and to create new business model using advanced ICT. IHI Group continues to cultivate new contributions to society.

R&D underpins a technology-driven IHI Group.



Diversifying Social Infrastructure

- Energy-saving, environmental load-reduction, efficient and economic utilization of diversified energies.
- Solve issues involving the safety and security of social infrastructures as well as their life cycles.

Accelerating toward advanced information and communication era

 Leveraging ICT to deliver high-value-added products and services, transform the business model, and undertake more sophisticated manufacturing Increasingly
Complex
Global Economy

- Promotion of open innovation.
- Engage in strategic intellectual property initiatives

IHI Group Technology Focus Areas

Applied Technologies to Enhance Products and Services

ICT and Robotics / Energy Management Technology / Numerical Analysis and Optimization Technology / Advanced Manufacturing and Productive Process Innovation Technology / Rotating Machinery Technology / Chemical Process Technology

Fundamental Technologies

Structural Strength Technology / Material Technology / Combustion Technology / Heat and Fluid Technology / Vibration and Machine Element Technology / Welding and Bonding Technology / Control and Electronic Technology

Technology Focuses for the Future

- Developing core technologies and product lines for the hydrogen and ammonia value chains to cater for the needs of a low-carbon society
- Using robotics, the Internet ofThings, and artificial intelligence to integrate predictive and learning technologies to materialize smart factories, systems, and societies that optimally accommodate demand and supply, climate change, and production efficiencies

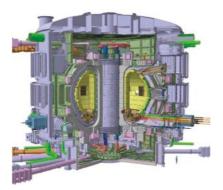
R&D Highlights

Cryogenic Rotating Machinery Technologies

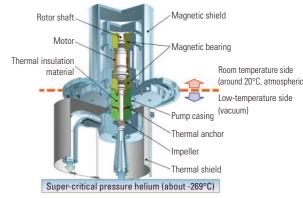
These machines operate in environments whose temperatures are close to absolute zero (-273.5°C). Only a few companies worldwide can design and manufacture such equipment, which maintains highperformance in minimizing heat inleak in cryogenic areas. The IHI Group is a world-class player in this field, constantly exploring high-performance technologies for centrifugal turbo machines, design technologies for high-speed rotors, and component technologies for

rotating machinery.

CERN, the European Organization for Nuclear Research, adopted cryogenic rotating machinery in its Large Hadron Collider, contributing significantly to the discovery of the Higgs Boson particle. The machinery is also used in ongoing research with the International Thermonuclear Experimental Reactor, contributing to an international project that aims to harness the energy of fusion reactions as powerful as those of the sun.



International Thermonuclear Experimental Reactor
© ITER Organization (www.iter.org/)



Cryogenic rotating machinery
Sectional view of super-critical pressure helium
circulation pump

High-temperature, high-pressure boiler technologies to lower carbon dioxide emissions and carbon dioxide capture technologies

IHI has helped alleviate global warming by working on advanced ultra-supercritical, or 700°C (A-USC) boiler technologies for high thermal generation efficiency and technologies to capture carbon dioxide from exhaust gases.

We conducted tests on A-USC boilers with a view to commercialization, using new nickel-based alloys to withstand higher temperatures and pressures than conventional setups. IHI used a 20 ton-CO₂/day pilot plant employing an amine solution to establish a proprietary carbon dioxide capture process. We manufactured a 0.5 ton-CO₂/day demonstration plant applying our technologies, conducting long-term operational tests at an Australian power plant. IHI will continue to cultivate its development capabilities to maintain its technological prowess.



Installation for A-USC boiler test



Producing mock-up for A-USC boiler application



20 ton-CO₂/day pilot plant for carbon dioxide capture and 0.5 ton-CO₂/day demonstration unit at IHI's Aioi Works before shipment to Australia

Development of Unmanned Ground and Maritime Systems

IHI is researching and developing and commercializing unmanned systems to eliminate human risks in dangerous places in resources, engineering, disaster response, security, defense, and other fields. Unmanned Ground Systems (including Unmanned Ground Vehicles) undertake research and other work in disaster zones and in contaminated and dangerous areas. Unmanned Maritime Systems (including Unmanned Underwater Vehicles and Unmanned Surface Vehicles) go venture where humans cannot remain

for long periods to look for resources and objects and support operations by relaying communications on the

We are materializing such systems by drawing on mechanical and remote control technologies to enable operations in harsh environments while developing robotics that employ sensors to measure and recognize terrains and obstacles and to navigate along safe routes. We are working to apply robot technologies to regular industrial fields.



A remotely controlled heavy carrier robot at semi-underwater environment (UGV)

Note: This work was supported by Council for Science, Technology and Innovation, "Crossministerial Strategic Innovation Promotion Program (SIP), Infrastructure Maintenance, Renovation, and Management". (funding agency: NEDO)



UUV



Source: Acquisition, Technology & Logistics Agency website: (http://www.mod.go.ip/atla/kansouken.html

Open Innovation: Social Experiments and IHI Innovation Centre in Singapore

IHI collaborates with businesses, national government bodies, universities, and other customer entities in the drive to build new value. In December 2012, we joined with Singapore's national Agency for Science, Technology And Research (A*STAR) to launch a social experiment using 3DLR (3-dimensional laser radar) from intelligent transportation systems. The goal was to create a safe driving support system that would reduce traffic accidents. We have incorporated various ideas and requests in building advanced traffic information

management systems in the lead-up to Intelligent Transportation Systems World Congress 2019, which Singapore will host.

We established the IHI Innovation Centre at our Yokohama Works in November 2014 to drive open innovation with technical attaches at three sites around the world. The facility has stepped up innovation efforts by engaging with visiting customers from Japan and around the world through its Collaboration Area and Inspiration Area.



Singapore social experiment



IHI Innovation Centre after renovation

Business Development

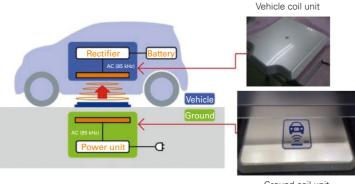
Wireless Charging System for Electric Vehicles

Wireless charging technology will enable sending electric power without cables.

We develop a large-power wireless charging system of several kilowatts and aim at commercialization within a few years. We experiment with a test vehicle equipped with wireless charging capability to verify and promote the technology. A wirelessly charged vehicle can be charged by stopping at a charging spot, without cumbersome work to connect and disconnect a charging cable.

You won't get your hand or cloth dirty from contact with cables.

The technology will make an electric vehicle easier to use and more widely accepted, thus contribute to achieve more environmentally friendly society. IHI creates sophisticated machinery by developing technologies in various fields, including electricity, control systems and electromagnetic field analysis. IHI's wide range of technologies are combined for development of the wireless charging system. IHI will continue to develop and make available new products needed in society.



Transmit electric power using magnetic field from ground coil unit to vehicle coil unit

Test at MIDEAS experimental house (Photo courtesy of Mitsui Home Co., Ltd.)

Developing Biofuel Production Technologies from Algae

Note: IHI is undertaking this effort under commission from NEDO's Strategic Development of Next-generation Bioenergy Utilization Technology.

Algae uses photosynthesis to absorb carbon dioxide, a greenhouse gas. Algae species that can be used to produce fuel have attracted attention for helping resolve environmental and energy issues.

IHI has focused on Botryococcus Braunii because it offers vital advantages. One is that it does not compete with the food chain, unlike the edible components that predominate in biofuels. Another is that this algae strain is easy to convert to a fuel with high oil concentrations.

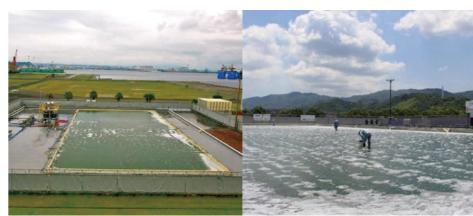
We were able to mass cultivate this algae in an open pond by improving on its already outstanding proliferation capabilities and developing growing processes and equipment.

In 2011, IHI, Chitose Laboratory Corporation, and Gene and Gene Technology Corporation established IHI NeoG Algae LLC. With support from NEDO, this joint venture is developing techniques to manufacture algae-based biofuel.





Oil samples (after extraction on the left and after purification on the right)



1,500-square-meter pilot pond in Kagoshima on left and culture experimentation on right

Developing Advanced Technologies

Materials technologies

- Casting, forging, and powder metallurgy ■ Microstructure control
- Mechanical property evaluation and residual life assessment
- Assessment technology of environmental durability
- Development and evaluation of materials
- Advanced microstructure analysis



We are optimizing casting, forging, powder metallurgy, and other fabrication processes and using surface modifications to develop technologies that optimize the properties of metallic materials. We are also developing new materials to reduce weight and enhance heat resistance. We are using advanced analytical instruments to develop residual life assessment technology and are developing new techniques to assess the degradation mechanisms of materials.

Structural technologies

- Fracture mechanics and high-temperature strength assessment
- Fatigue strength and environmentally assisted crack growth assessment
- Impact analysis and fluid structure interaction analysis
- Nonlinear structural analysis
- Composite and steel-concrete composite structure assessment
- Quake resistance, seismic isolation, damping. and structural vibration

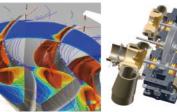
Mesoscopic model Micro model Macro model

Multiscale analysis of carbon fiber composites

We ensure the structural integrity and safety of Group products by researching and developing structural strength, analysis, and dynamics technologies. We assess new materials for high temperature components and develop simulation techniques to predict the strength. We also conduct R&D into quake resistance, seismic isolation, damping, and structural vibration technologies that underpin safety and security.

Rotating machinery technologies

- Machine elements (rotor, bearing, gear, and
- Mechanical vibration ■ Friction wear and Jubrication
- Aerodynamic design
- Flow measurement
- CFD (Computational Fluid Dynamics)



We use advanced CFD and flow measurement technologies to improve the aerodynamics of aircraft engines, turbochargers, industrial compressors, and other high-speed rotating machinery. Mechanical elements include rotors, bearings, seals, and gears. We are focusing on improving performance and reliability and cutting environmental impact through these efforts.

Thermal fluid and combustion technologies

- Heat, fluid, combustion, and wind tunnel
- Numerical analysis for heat transfer, phase change, multiphase flow, and combustion
- Heat and fluid measurement and control

Next-generation energy



Twin IHI Gasifier (TIGAR)

It is necessary to understand and evaluate complex heat and flows inside the equipment to improve those performances. We help to improve performance through advanced numerical analysis and testing, measurement, and control techniques. We also focus on developing next-generation energy technologies including hydrogen and renewable energy.

Design engineering and optimization technologies

- Topology optimization
- Design management ■ Mathematical modeling
- Large-scale simulation
- Data mining utilizing machine learning

■ Arc welding and automation

■ Welding phenomena analysis

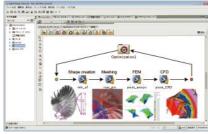
■ Welding testing and evaluation

■ Welding material and structural assessment

■ Multi-physics analysis

■ Laser processing

■ Special joining



Design automation system Welding and joining technologies

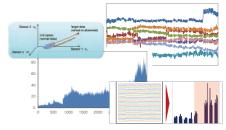
Automatic welding equipment for large boiler pipes

We are progressing with R&D into numerical analysis and design engineering technology to support developing products offering optimal performance and to drive design advances and efficiencies. Recent focuses have included developing and applying new optimization technologies and multi-physics analysis to address various physical phenomena. We are undertaking R&D into machine learning to extract key features from big data.

We are developing brand-new welding and joining processes and new materials welding technologies to accommodate product diversification and deliver high added value. For arc welding and other traditional techniques, we draw on advanced power sources, measurement and observation technology, and assessment techniques to provide intelligent processes and help improve the quality and reliability of our products.

ICT

- IoT (Internet of Things)
- Big data analysis
- Sensing
- Communications and networking Systems development and operations
- Mobile and cloud service application
- Information security



Preventive maintenance data analysis

Information and communications technologies are essential for the IHI Group's advances in products, services, and manufacturing. We use sophisticated proprietary data analysis algorithms to analyze operating information of products we deliver to customers and production facilities. We draw heavily on advanced information and communications technologies to propose optimal maintenance and operations plans, manufacturing processes, and new businesses.

Control and electronics technologies

- Advanced control and optimization
- Control system and embedded software
- Power electronics
- Motor electromagnetic field analysis
- High-speed analog circuit design
- Secondary battery application
- Energy management



Control system building platform

We research and develop technologies of control and optimization, building control systems and embedding software to maximize performances of wide product range from machinery to plants.

We are also focusing on electrical and electronics technologies that utilize recent advances in power electronics and on energy management technologies.

Mechanical system and robotics technologies

- Structural optimization and mechanical design
- Mechanical design for special and clean ■ Materials handling and factory automation
- Undersea and marine instrument design
- Image processing
- Robotics ■ Intelligence and autonomous technology







We draw on our mechatronics and system engineering technologies to develop production machinery in-house, as well as factory automation systems employing robots and mechanical systems, including undersea and marine instruments.

We are also focusing on R&D in next-generation robots and intelligence technologies and in image processing, three-dimensional data processing, and other recognition technologies.

Energy and chemical process engineering

- Energy conversion and usage technology ■ Catalyst creation and evaluation
- Process simulation
- Chemical reactor and culture apparatus design
- Application technology of algae and
- Microbubble applications and water treatment



We deploy energy and chemical processing technologies in fields ranging from plants to manufacturing facilities. We are developing core catalysts for those processes with reactor design technologies, and advanced process optimization technologies. We are developing technologies for utilization of unutilized resource and carbon dioxide capture, high efficient reactors, iPS cell culturing.

Reciprocating engine technologies

- Numerical simulation
- Evaluation of combustion and flow with visualization test
- Fngine measurement
- Engine performance prediction
- Emission estimation and reduction

Production engineering

■ Composite materials processing

■ Painting, coating, corrosion protection, and

Non-destructive inspection and measurement

■ Machining and forming

surface modification

■ Production systems

■ Estimation of reliability



The IHI Group manufactures a wide range of diesel and gas engines for ships, power plants, agricultural, and construction machinery. Through collaboration with our business units, we are able to improve thermal efficiency, reduce emissions, and enhance performance by undertaking R&D that encompasses numerical analysis and elemental tests in order to fully understand phenomena and prototype testing.

Adaptive machining from the integration of measurement and machining

For innovations in the manufacturing process, by using the latest ICT, we are pursuing sophistication of processing techniques, quality assurance techniques, and production systems that optimizes the manufacturing processes.

Group CSR activities

The IHI Group is committed to meeting the expectations and earning the trust of all stakeholders, from customers, business partners, shareholders, and colleagues to communities everywhere while closely monitoring global issues. In doing so, we seek to deliver more value in the years to come.

IHI Group CSR Promotion Structure

IHI believes that meeting the expectations of customers and society as a whole, constantly creating and providing practical value, and earning the trust of society are essential to bolstering corporate value.

We accordingly established a CSR Committee in FY2013 to discuss and promote CSR-related matters, including basic Group policies and measures. The president chairs this committee, with the director in charge of CSR serving as vice chair. Committee members include directors and divisional heads.

We will step up efforts to integrate CSR and management in business activities in the years ahead.

Helping to Resolve Social Issues through Business

The IHI Group helps resolve social issues through its monozukuri, the Japanese concept of meticulously planned and executed manufacturing.

We will endeavor to address four key social issues.

Key social cl	nallenges IHI Group is Dedicated to Resolve	
	Cutting carbon emissions and lowering environmental impact	We will contribute to social and environmental sustainability for future generations by shrinking our environmental footprint and providing environmentally friendly products and services.
	Ensuring stable energy supplies	We will provide products and services that make it possible to supply electricity from diverse energy sources to accommodate expanding power demand and changing social conditions.
	Responding to industrialization and advanced urbanization	We increase individual and social safety by providing products and technologies that enhance public services as well as reduce population concentration risks, and by enhancing our industrial productivity and manufacturing processes.
8	Healthcare, food and water	We will provide new products and technologies that help resolve medical care and nutrition issues.

Contributing to national progress by developing social infrastructure

IHI Infrastructure Systems Co., Ltd., a joint venture with Larsen & Toubro, India's largest general contractor, received an order from the Dedicated Freight Corridor Corp., whose parent is India's Ministry of Railways, for bridges along a freight route linking Delhi and Mumbai. The initiative is part of the Delhi-Mumbai Industrial Corridor project that both the Japanese and Indian governments are promoting as a centerpiece of economic collaboration initiatives between the two nations, and is slated for completion in October 2019.

The route will slash shipment times, streamlining India's logistics network and contributing to economic development.

The IHI Group will continue contributing to progress in nations around the world by developing social infrastructure.



Environmental Initiatives

The IHI Group has made lowering its ecological impact and safeguarding the environmental a key mission.

IHI Group Environmental Vision 2013, a five-year environmental plan through fiscal 2018, aims to reduce our environmental impact through our products and services and through our operations and also fosters the Group's environmental management efforts. We deployed an in-house certification scheme in fiscal 2014 to identify products offering outstanding environmental performances.

Exhibiting at Eco-Products 2015

In December 2015, IHI again exhibited at Japan's foremost environmental fair, Eco-Products 2015. Our booth attracted more than 5,300 visitors, showcasing the Group's product lineup and technologies to help mitigate and adapt to climate change.

A questionnaire distributed at the event underscored high expectations for the contributions of IHI's manufacturing technologies to climate change. We will endeavor to engage with stakeholders to drive further progress with our environmental initiatives.



HI's hooth at Eco-Products 2015

Community Service

The IHI Group provides value to society by making employees aware that they are part of society and by extending CSR beyond its operations.

We undertake various community service based on five themes.



Nurturing Tomorrow's Scientific Talent

The IHI Group engages in social initiatives as a precision engineering enterprise to cultivate tomorrow's scientific talent. As part of that commitment, we joined hands with Ochanomizu University Science & Education Center to develop an aero engines course in keeping with elementary school science curriculum guidelines. The course starts by highlighting the history of these engines and using models, after which students experiment to deepen their understanding. In fiscal 2015, we conducted course lessons at elementary schools near IHI facilities.

We aim to step up our program to interest elementary students in precision engineering technology and help cultivate tomorrow's engineers.



Jet engine model

CSR Information http://www.ihi.co.jp/csr/english/index.html

Domestic Network and Main Works

As of March 31, 2016

Offices

Works

Branches and Sales Offices

Head Office

Toyosu IHI Bldg., 1-1, Toyosu 3-chome, Koto-ku, Tokyo 135-8710 TEL: +81-3-6204-7800

Akishima Office

IHI Akishima Bldg., 3975-18, Haijima-cho, Akishima-shi, Tokyo 196-8686 TEL: +81-42-500-7250

Yokohama Engineering Center

1, Shin-Nakahara-cho, Isogo-ku, Yokohama-shi, Kanagawa 235-8501 TEL: +81-45-759-2111

Headquarters Representatives' Office, Aioi District 5292, Aioi, Aioi-shi, Hyogo 678-0041

TEL: +81-791-24-2206

Headquarters Representatives' Office, Kure District

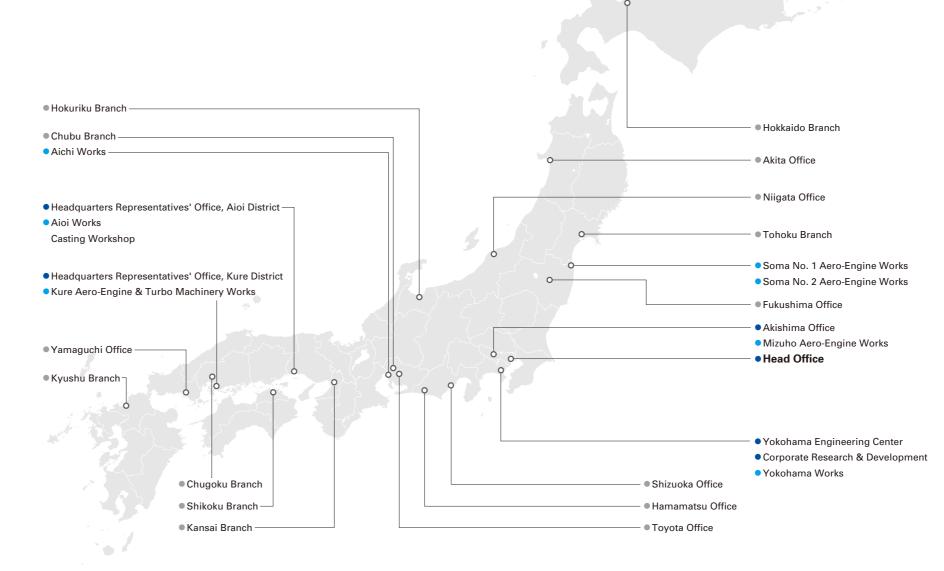
2-1, Showa-cho, Kure-shi, Hiroshima 737-0027

TEL: +81-823-26-2105

Corporate Research & Development

1, Shin-Nakahara-cho, Isogo-ku, Yokohama-shi, Kanagawa 235-8501 TEL: +81-45-759-2213







Kure Aero-Engine &Turbo Machinery Works

Site Area 47,797m²
Products & Parts of 9

Products & Parts of gas turbine
Services power plants, jet engines and gas turbines

Certificates JIS Q 9100 & JIS Q 9001 (ISO 9001), JIS Q 14001 (ISO 14001), JIS Q 27001 (ISO/IEC 27001), Nadcap



Casting Workshop

Site Area 22,914m²
Products & Casting products for

Services machinery

Certificates ISO 14001,
Approval of Manufacturer

*Transferred into Aioi Works as of April 1, 2016



Aioi Works

Site Area 183,823m²

Products & Boilers, LNG tanks,
Services pressure vessels for
chemical plants and
prefabricated piping
systems

Certificates ISO 9001, ISO 14001, ASME (S, U, U2)



Aichi Works

Site Area 733,767m²

Products & Steel structures, offshore structures, LNG tanks (SPB™ tanks), bridges, deck machinery and shield tunneling machines

Certificates ISO 9001, ISO 14001, OHSAS 18001, Approval of Manufacturers for Deck Cranes (NK)



Yokohama Works

Site Area 226,673m²

Products & Reactor pressure vessels, services containment vessels, heat exchangers for nuclear power plants, reactors and towers for chemical plants, steel structure, rotating machinery and other industrial machinery

Certificates ASME (N, NPT, U, U2, NA,

NS, S), ISO 9001, ISO 14001



Mizuho Aero-Engine Works

Site Area 167,963m²

Products & Assembly and overhauling
Services of jet engines, gas
turbines and space
development equipment
and defense systems

Certificates JIS Q 9100 & JIS Q 9001

(ISO/IEC 27001), Nadcap

(ISO 9001),
FAA Repair Station,
JCAB Repair Station,
EASA Maintenance
Organization,
CAAC Maintenance
Organization,
ISO 14001, JIS Q 27001



Soma No. 1 Aero-Engine Works

Site Area 181,673m²
Products & Parts of jet engines,

Products & Parts of jet engines,
Services gas turbines and space
development equipment
Certificates JIS Q 9100 & JIS Q 9001

Certificates JIS Q 9100 & JIS Q 9001 (ISO 9001), JIS Q 14001 (ISO 14001), JIS Q 27001 (ISO/IEC 27001), Nadcap



Soma No. 2 Aero-Engine Works

Site Area 192,629m²

Products & Manufacturing of Services aero engine parts, gas turbine parts, and space development-related

Certificates JIS Q 9100 & JIS Q 9001 (ISO 9001), JIS Q 14001 (ISO 14001), JIS Q 27001 (ISO/IEC 27001),

Nadcap

Main Group Affiliates and Works in Japan

Resources, Energy & Environment

IHI Enviro Corporation

https://www.ihi.co.jp/ike/en/index.html

Services related to the design, manufacturing, installation, maintenance and management, renovation and repair, operational instruction, operation maintenance management, sales and lease of biomass treatment facilities, wastewater treatment facilities, and related machinery and instruments

IHI PACKAGED BOILER CO., LTD.

http://www.ibk-ihi.co.jp

Sales and maintenance service of packaged boilers

IHI Plant Engineering Corporation

http://www.ipec-ihi.jp/

Services related to the engineering, procurement, construction, commissioning, and maintenance of oil processing, petrochemical, chemical, and pharmaceutical plants / plant equipments supply

IHI Plant Construction Co., Ltd. https://www.ipc-ihi.co.jp/en/index.htm

Engineering and construction of power generation facilities (thermal, nuclear, wind and solar), storage facilities, blast furnaces for steelworks and other types of equipment and facilities

Kanamachi Purification Plant Energy Service Co., Ltd. Power and steam supply to Tokyo Metropo

Kotobuki Iron Works Co., Ltd. http://ktk-aioi.jp/

Manufacturing of boiler and diesel engines parts



Products & Manufacturing of parts for generators and chemicals plants and for turbine casings, diesel engines, and

Certificates ISO 9001 (JIS O 9001)

Diesel United, Ltd.

https://www.ihi.co.jp/du/english/home/home.html Engineering, manufacturing and maintenance of diesel engines



Main Works Aioi Works

Products & Diesel engines, gas engines and related equipment Certificates ISO 9001 (JIS 0 9001), ISO 14001 (JIS 0 14001)

Toyosu Energy Service Co., Ltd.

conditioning

NIIGATA POWER SYSTEMS CO., LTD.

http://www.niigata-power.com/english/index.htm

Manufacture, sale and other services for diesel engines for marine. power generation and rail-traction use, gas engines, gas turbines, and



151,561m²

Products & Diesel engines, gas engines, dual-fuel engines and Z-peller® propulsion systematical Z-pell ISO 9001, ISO 14001, NK, LR

NICO Precision Co., Inc.

Manufacture and sale of parts for motors

Japan Jurong Engineering Co., Ltd. http://jjel.co.jp/en/

Plant engineering service (JEL Group's sales liaison in Japan), Engineer dispatching/recruiting service

TOSHIBA IHI Power Systems Corporation

Fabrication of casing and nozzle diaphragm for steam turbines

Aomori Plant Co., Ltd.

http://www.apl-ho.co.ip/

Nuclear power facility remodeling, construction and maintenance

Social Infrastructure & Offshore Facilities

IHI Infrastructure Systems CO., LTD.

http://www.ihi.co.jp/iis/english/index.html

Design, fabrication, construction, diagnosis, repair, and conservation of bridges, floodgates, and other steel structures, and manufacture. sale, and installation construction of disaster prevention devices



Main Works Sakai Works

Products & Design, fabrication, construction, assessment, repair and maintenance of bridges, gates and other steel

Certificates ISO 9001 (JIS Q 9001), ISO 14001 (JIS Q 14001), and

IHI Construction Service Co., Ltd.

http://www.ihi.co.jp/iik/ Engineering, maintenance and repair of bridge, gates and steel

structures, pre-stressed concrete product manufacture and construction work design, execution, etc.

IHI CONSTRUCTION MATERIALS Co.,Ltd.

Manufacturing and installation of pre-cast concrete materials

Livecon Engineering Co., Ltd.

Patent management and supervision for construction materials

San-Etsu Co., Ltd.

http://sne-net.co.jp/ Maintenance and repair of track maintenance machines, snowplows and construction equipment, and engines, etc.

Japan Tunnel Systems Corporation http://www.jp-tunnel-sys.co.jp

Design and sale of tunnel boring machines and equipment

Niigata Transys CO., LTD. http://www.niigata-transys.com/english/index.html

Manufacturing and sale of rolling stock, industrial vehicles, snowplows, etc., and design, manufacture, and construction of automated quide-way transit



Main Works Niigata Works

Site Area 98.512m²

Products & Rolling stock, automated people movers, light-rail Certificates ISO 9001 (JIS O 9001)

Warehousing, real estate rental, and peripheral businesses

Industrial Systems and General-Purpose Machinery

IHI Transport Machinery Co., Ltd. http://www.iuk.co.jp/english/index.htm

Development, design, sales, manufacture, installation, maintenance, remodeling and Operation and Management services of Parking



125,075m²

Products & Tower parking (pallet type), Tower parking (rotary type), Super square parking, Multi-Story parking, and

Certificates ISO 9001

IHI Fuso Engineering Co., Ltd. http://www.fuso-e.co.ip/

Engineering, manufacturing, construction and maintenance services for parking systems

Nishi-Nihon Sekkei Engineering Co., Ltd.

Design and drafting of transport machinery and other steel structures

IHI Machinery and Furnace Co., Ltd.

http://www.ihi.co.in/ims/en/

Engineering, manufacture, sales, and service of vacuum and new material furnaces, vacuum degreasing machines, and other heat treatment equipmer



Main Works Kakamigahara Works

Products & Vacuum heat treatment furnaces, vacuum carburizing furnaces and vacuum degreasers

IHI Technical Training Institution

http://www.iti-a.co.ip/ Construction machinery and cranes operator training, etc.

IHI Construction Machinery Limited

http://www.ihi-kenki.co.jp/english/index.html

Manufacture and sale of construction machinery and related



Site Area 76.613m²

Products & Mini excavators, crawler carriers, compact truck loaders, crawler cranes, concrete pump trucks, forwarders and

Certificates ISO 9001 (JIS Q 9001

Voith IHI Paper Technology Co., Ltd.

http://www.voithihi.com/index%20enalish.html Design, manufacture, sale, installation, and maintenance and repair of paper manufacturing plants

IHI Logistics & Machinery Corporation

Sales, design, fabrication, purchasing, construction, installation, modification, repairs of material handling systems, FA systems and industrial machinery, as well as the servicing and maintenance of devices and parts

CENTRAL CONVEYOR COMPANY, LTD.

Engineering, manufacturing and selling of logistics equipment and industrial machines

Paul Wurth IHI Co., Ltd.

http://www.ihi.co.jp/ihipw/en/index.html

Engineering, manufacture, sales, construction, installation, and maintenance services for iron-making machinery (blast furnaces and related facilities, coke ovens, coke dry quenching, and iron-makingrelated environmental facilities)

IHI Shibaura Machinery Corporation

Development, manufacture and sale of engines, tractors, grass and

lawn management machines, disaster prevention equipment, water purification equipment, anti-bacterial and deodorizing devices, castings and electronic control units



Main Works Matsumoto Factory

Site Area 110,839m²

Products & Engines, tractors, grass, management machines and Certificates ISO 9001 (JIS Q 9001), ISO 14001 (JIS Q 14001)

IHI STAR Machinery Corporation

http://www.ihi-star.com/englis Manufacture and sale of agricultural machinery for tractors



Main Works Chitose Works Products & Tractor implements, such as hay and grass harvesting

IHI Ionbond Japan Co., Ltd.

Coating services and coating equipr

IHI Compressor and Machinery Co., Ltd.

http://www.ihi.co.ip/icm

Certificates ISO 9001

Manufacturing and sales of general-purpose compressors turbochargers for ships, hydraulic motor, hydraulic pumps, gear and lubricating systems. Plant engineering, installation, maintenance, and



Main Works Tatsuno Works 89,058m²

Products & Compressors, turbochargers for ships, and hydraulic Certificates ISO 9001, ISO 14001, DNV, LR, ABS, BV, KR, CCS, JG. NK and CR

IHI Turbo Co., Ltd.

Manufacture and sale of turbochargers for vehicles



Main Works Kiso Works

Site Area 65.194m² Products & Automotive turbochargers and superchargers

Certificates ISO/TS 16949, ISO 14001, NK, JG

Clover Turbo Co., Ltd.

Repair, design, manufacture, sales and service of after-market

Aero Engines, Space & Defense

INC Engineering Co., Ltd.

Manufacturing of sound and vibration control equipment

IHI AEROSPACE CO., LTD. http://www.ihi.co.ip/ia/en/index.html

Design, manufacture and sales of space equipment and defense



Main Works Tomioka Plant

490,490m² Products & Launch vehicles, other space equipment systems and

Q 14001), JIS Q 27001 (ISO/IEC27001), OHSAS 18001

IHI AEROSPACE ENGINEERING CO., LTD.

http://www.ihi-ise.co.jp/

Design, research, and experiment subcontracting for space

IHI Aero Manufacturing Co., Ltd. http://www.ihi.co.ip/iam



15.271m² Products & Manufacture of aircraft jet engine compressor blades

IHI CASTINGS CO., LTD. Manufacture and sale of precision casts

Certificates JIS 0 9100 ISO 14001 Nadcan



Products & Precision castings for aero engines and industrial

Certificates JIS Q 9100 & JIS Q 9001, JIS Q 14001 (ISO 14001)

IHI Jet Service Co., Ltd.

http://www.ihi.co.in/iis/

Gas turbine maintenance, technical support for aero engines and space equipment, etc.

IHI MASTER METAL Co., Ltd.

Manufacture and sale of precision casting materials and special alloys and other products



Products & Steel and non-ferrous alloy melting stocks for casting

Certificates JIS Q 9100 & ISO 9001, JIS Q 14001 (ISO 14001),

Others

IHI Business Support Corporation

http://www.ihi.co.jp/ihibs Real estate management, insurance agent business and data processing services and more

Seiban Development Co., Ltd.

Management of golf courses IHI Scube Co., Ltd.

http://www.iscube.co.ip/ Development, maintenance and support of computers and network systems related to information and communication, engineering, manufacturing, and others. Management service of computer systems

Research and development and feasibility studies for algae-based

IHI NeoG Algae

IHI Trading, INC.

Sales of various kinds of machinery IHI Inspection & Instrumentation Co., Ltd.

operation maintenance, and staffing service

http://www.iic-hq.co.jp/english/index.html Inspections and measurements of plants and components. Chemical and environmental analysis. Development, engineering, design. manufacture, and installation of control and monitoring systems

including various types of testing equipment and automotive

environmental inspection and measurement equipment

MEISEI ELECTRIC CO., LTD.

http://www.meisei.co.jp/english/ Manufacture and sale of devices and equipment for

Takashima Giken Co., LTD. http://www.takashima-qiken.co.ip/

Design, manufacture, sale, installation, repair, and maintenance of various types of non-destructive inspection equipment

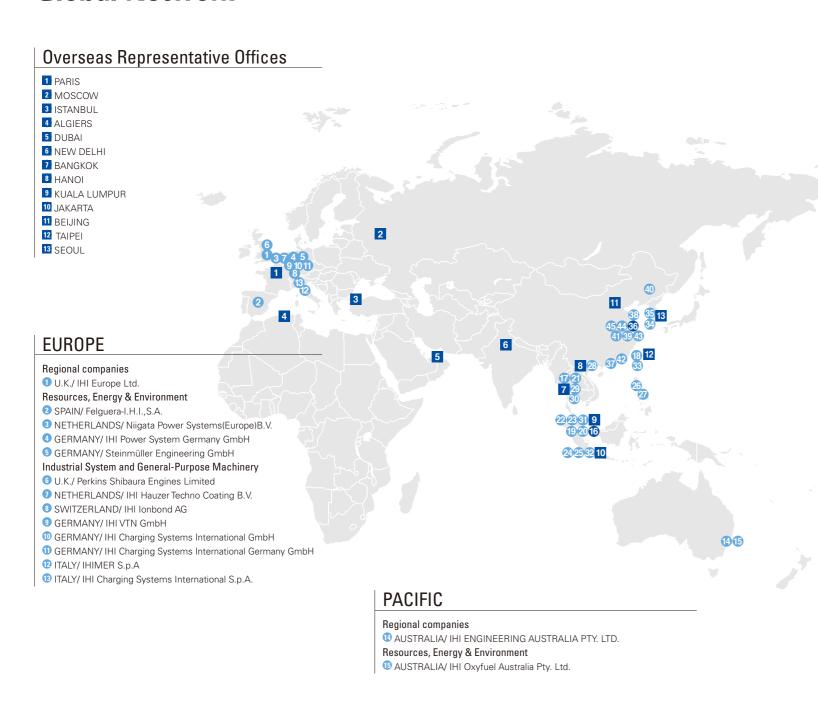
processing, etc., construction design, contracting, and other incidental services, etc.

MEISEI MANAGEMENT SERVICE CO., LTD. Temporary staffing services, land and property cleaning, maintenance and security services, etc.

telecommunications, electrons, electrical measuring, and information

This is IHI 21 20 This is IHI

Global Network



Works of Overseas Affiliates



(1) IHI Charging Systems International Germany GmbH (GERMANY)

Site Area 122,276m² Products & Automotive Services turbochargers

Certificates ISO/TS 16949, ISO14001



(B) IHI Charging Systems International S.p.A. (ITALY)

Site Area 18,900m² Products & Automotive Services turbochargers Certificates ISO/TS 16949, ISO14001

Site Area 250,000m² Products & Boilers steel structures container cranes, piping and pressure vessels, HRSG

29 PT. Cilegon Fabricators

(INDONESIA)

Certificates ISO 9001, ASME (S, U, PP), OHSAS 18001



IHI INFRASTRUCTURE ASIA CO., LTD. (VIETNAM)

Certificates ISO 9001

Site Area 140,000m² Products & Manufacturing, installation, repair, and maintenance of steel

ASIA

Regional headquarters

® SINGAPORE/ IHI ASIA PACIFIC PTE. LTD.

Regional companies

THAILAND/ IHI ASIA PACIFIC (Thailand) Co., Ltd.

18 TAIWAN/ IHI Taiwan Corporation

Resources, Energy & Environment

1 SINGAPORE/ Jurong Engineering Limited

20 SINGAPORE/ Niigata Power Systems (Singapore) Pte. Ltd.

THAILAND/ IHI Power System (Thailand) Co., Ltd.

22 MALAYSIA/ IHI POWER SYSTEM MALAYSIA SDN. BHD.

3 MALAYSIA/ ISHI POWER SDN. BHD.

29 INDONESIA/ PT. Cilegon Fabricators

3 INDONESIA/ PT. IHI Gasification Indonesia

4 PHILIPPINES/ IHI PHILIPPINES, INC.

27 PHILIPPINES/ Niigata Power Systems

Philippines, Inc.

Social Infrastructure & Offshore Facilities

⁽²⁾ VIETNAM/ IHI INFRASTRUCTURE ASIA CO., LTD. Industrial System and General-Purpose Machinery

3 THAILAND/ IHI TURBO (THAILAND) CO., LTD.

30 THAILAND/ IHI Machine Tech Asia Co., Ltd.

3 MALAYSIA/ IHI Transport Engineering Malaysia Sdn. Bhd.

32 INDONESIA/ PT. IHI Transport Machinery Indonesia

3 TAIWAN/ IHI System Technology Taiwan Co., Ltd.

39 KOREA/ Hyundai WIA IHI Turbo Co., Ltd.

55 KOREA/ IHI Turbo Korea Co., Ltd.

CHINA

Regional headquarters

G CHINA/ IHI (Shanghai) Management Co., Ltd.

Regional companies

3 CHINA/ IHI (HK) LTD.

Resources, Energy & Environment

33 CHINA/ Niigata Power Systems (Shanghai) Co., Ltd.

Industrial System and General-Purpose Machinery

(3) CHINA/ IHI-SULLAIR COMPRESSION TECHNOLOGY (SUZHOU) CO., LTD.

40 CHINA/ CHANGCHUN FAWER-IHI TURBO CO., LTD.

(1) CHINA/ Wuxi IHI Turbo Co., Ltd.

1 CHINA/ ISHIKAWAJIMA SCE (XIAMEN) CONSTRUCTION MACHINERY CO., LTD.

(3) CHINA/ SHANGHAI STAR MODERN AGRICULTURE EQUIPMENT CO., LTD.

4 CHINA/ Perkins Shibaura Engines (Wuxi) Co., Ltd.

G CHINA/ Jiangsu IHI Fengdong Vacuum Technology Co., Ltd

AMERICAS

Regional headquarters

46 U.S.A./ IHI INC.

Regional companies

U.S.A./ IHI Power Generation Corp.

48 BRAZIL/ IHI do Brasil Representações Ltda.

49 BRAZIL/ ISHIKAWAJIMA-HARIMA

SUL-AMERICA LTDA.

Resources, Energy & Environment

1 U.S.A./ IHI Southwest Technologies, Inc.

1 U.S.A./ IHI E&C International Corporation

52 U.S.A./ NitroCision, LLC

3 CANADA/ IHI Canada Projects Inc.

MEXICO/ Contratistas IHI E&C México, S.A. de C.V.

Social Infrastructure & Offshore Facilities

55 U.S.A./ IHI California Inc.

Industrial System and General-Purpose Machinery

50 U.S.A./ Perkins Shibaura Engines LLC

5 U.S.A./ IHI Turbo America Co.

69 U.S.A./ IHI Press Technology America, Inc.

59 U.S.A./ New Metal Engineering, LLC

10 U.S.A./ COMPACT EXCAVATOR SALES, LLC

1 U.S.A./ ICOMAC, INC.

Aero Engines, Space & Defense

10 U.S.A./ IHI-ICR, LLC



3 IHI Turbo America Co. (U.S.A.)

Site Area 40,470m²

Products & Automotive

Services turbochargers and

superchargers

Certificates ISO/TS 16949



② IHI TURBO (THAILAND) Co., Ltd. (THAILAND)

Site Area 53,753m² Products & Automotive

Services turbochargers Certificates ISO/TS 16949,

ISO 14001, OHSAS 18001



Ltd. (CHINA)

Site Area 43,000m² Products & Automotive

Services turbochargers Certificates ISO/TS 16949, ISO14001, OHSAS 18001

Products & Automotive Services turbochargers Certificates ISO/TS 16949, ISO 14001

Site Area 16,000m²

IHI SELECTION

1 Wuxi IHI Turbo Co., Ltd. (CHINA)



11 IHI-ICR, LLC (U.S.A.)

Site Area 3,825m²

Products & Repair of jet engine parts Services and accessories

Certificates FAA Repair Station

Historical Highlights

IHI helped pioneer Japan's heavy industry. We started out by accumulating shipbuilding technology that we applied to industrial machinery, plant manufacturing and construction. Now we are a key provider of massive elements of industrial and social infrastructure.

Our products underscore our management philosophy of contribute to the development of society through



Ishikawajima Manufacturing Shipyard established to protect to invasion of western countries, after a fleet under U.S. Commodore Matthew Perry arrived The Mito clan set up this facility on instructions from Japan's feudal government.



Completed the Chiyodamaru, Japan's first steam-powered warship This vessel employed the first naval steam engine

manufactured in Janan



Established Ishikawajima Hirano Shipyard

Tomiji Hirano set up the nation's first private sector



1887

Constructed the Azuma Bridge across the Sumida River

apanese engineers designed and manufactured hat was the nation's largest iron truss bridge.



1907

Established Harima Dock Co., Ltd. Seitaro Karahata, the head of Aioi village (now Aioi City) in Hyogo Prefecture, established that firm.



Completed steel structures for Tokyo Central Station (now Tokyo Station)

The company broke away from the convention of erecting a scaffold, winning accolades among rchitects by using two movable cranes instead.



1945

Produced the Ne20, Japan's first jet engine

The engine powered the successfully maiden flight of Japan's first iet.



Established Ishikawajima do Brasil Estaleiros in Brazil

This was the first Japanese-owned shipvard overseas and heralded the overseas expansion of Japanese companies.



Established Ishikawajima-Harima Heavy Industries Co., Ltd.

This was the fruit of a merger between onshore machinery leader Ishikawajima Heavy Industries Co., Ltd., and Harima Shipbuilding & Engineering Co., Ltd., a top player in its sector.



Built the world's first barge-mounted pulp manufacturing plant specifically for Brazil

IHI built this 230-meter facility, mounted it on a parge, and towed it to Brazil.



1988

Constructed the Second Bosporus

It is a 1,510-meter suspension bridge in Istanbul linking Asia with Europe.



1997

Constructed large shield tunneling machine for Tokyo Bay Aqualine

With a diameter exceeding 14 meters, this machine dug a 2,853-meter tunnel under Tokyo Bay.



2002

Delivered Japan's first tower boiler

We delivered this 600MW boiler to the Isogo Thermal Power Station. The second boiler that we delivered to that facility, in 2009, attained the world's highest steam condition.



Participating in a project for an advanced GEnx™ jet engine

We have a roughly 15% share in the international program for this jet engine, which offers significantly improved fuel economy.



2013

Epsilon Launch Vehicle

This solid, next generation propellant launch vehicle delivers high performance and low cost. (photo courtesy of JAXA)



2015

Reached total production of 50 million turbochargers for automobiles

IHI group reached a total production volume of 50 million turbochargers. We will expand production and sales activities worldwide while meeting various needs based on our highly reliable development and production technologies

2016TOPICS

Resources, Energy and Environment

Order from Mozambique's state power company for construction of gas-fired combined-cycle power plant

This will be the country's first gas-fired combined-cycle power plant. When completed it will account for 20% of domestic power demand. IHI will supply the main equipment and oversee the facility.



LM6000 gas combined-cycle generating facility

Social Infrastructure and Offshore Facilities

Contract Award for Bridge Construction and Rehabilitation Project in Bangladesh

We have been awarded the rehabilitation for the Kanchpur, Meghna, and Gumti bridges and construction of a second bridge, parallel to the existing bridges. We will be utilizing our technological expertise and know-how, and contribute to the economic developement of Bangladesh through the project.



Completion Image of No. 2 Meghna Bridge

Industrial Systems and General-Purpose Machinery

Leading German Heat Treatment Services Company VTN Acquired

Heat treatment technology alters material properties such as strength and hardness so machinery parts can perform more diverse and advanced tasks. Combining IHI's heat treatment equipment manufacturing and sales capabilities with VTN's process engineering will enable IHI to offer even more attractive heat treatment processes.



Aero Engines, Space and Defense

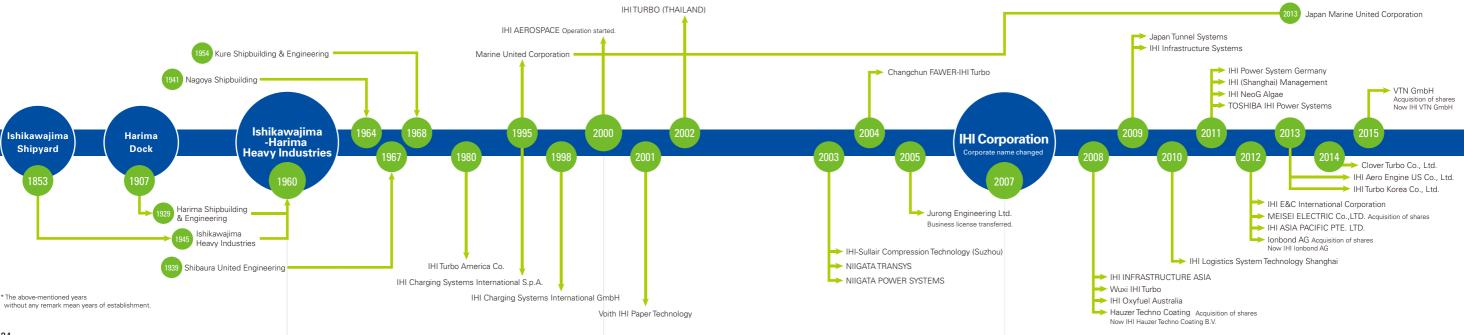
A320neo powered by PW1100G-JM entered into service.

IHI participates PW1100G-JM program with 15% share through Japanese Aero Engine Corporation. We developed out own composite technology to be incorporated to the fan case and the Structural Guide Vane which contribute weight reduction and fuel efficiency.



Airbus A320neo

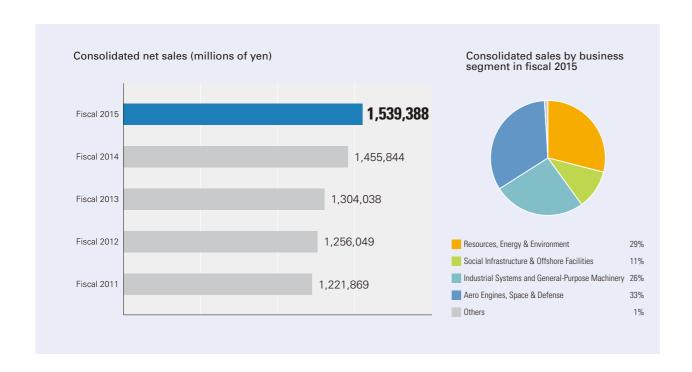
© Airbus



Company Profile (as of March 31, 2016)

Year of establishment	1853
Capital	107,165 million yen
Number of employees (on consolidated basis)	29,494
Works	8
Branches in Japan	8
Overseas representative offices	14
Affiliated companies in Japan	73
 Subsidiary companies in Japan 	52
 Affiliated companies in Japan 	21
Overseas affiliates	158
Overseas affiliated companies	125
 Associated companies overseas 	33
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Net Sales



Business Index

■ Processing & Pharmaceutical Plants	
 Gas Turbines, Gas Engines & Diesel Engines Environmental Systems Nuclear Power Plants 	
ocial Infrastructure and Offshore Facilitie	es
■ Bridges, Water Gates & Steel Structures ■ Shield Tunneling Machines	
■ Transportation Systems ■ F-LNG	
■ Urban Development ■ Security	
Materials Handling System Reference of the Control of the Contro	
5 ,	
Parking Systems Marine Machinery	
Parking Systems Marine Machinery Heat & Surface Treating Steelmaking Equipment Rubber & Film Molding Equipment	
 Marine Machinery Heat & Surface Treating Steelmaking Equipment 	
Marine Machinery Heat & Surface Treating Steelmaking Equipment Rubber & Film Molding Equipment Logistics Systems Pulp & Paper Machinery	cts
Marine Machinery Heat & Surface Treating Steelmaking Equipment Rubber & Film Molding Equipment Logistics Systems Pulp & Paper Machinery FA Systems for the Automobile Industry Construction and Forestry Machinery Agricultural Machineries, Small Industrial Engines, and Civil Facilities and Production	cts
Marine Machinery Heat & Surface Treating Steelmaking Equipment Rubber & Film Molding Equipment Logistics Systems Pulp & Paper Machinery FA Systems for the Automobile Industry Construction and Forestry Machinery Agricultural Machineries, Small Industrial Engines, and Civil Facilities and Production Grid Scale Energy Storage System	cts

Resources, Energy & Environment

Boilers

IHI has supplied the world with highly efficient and reliable coal-fired boilers that draw on its advanced technologies. With boilers based on our Clean Coal Technology, we contribute to the effective and economical use of valuable energy resources. We will continue to provide models employing coal and other fuels to customers around the world. We are augmenting flue gas treatment systems by pushing ahead with development to rapidly commercialize oxy-fuel combustion technology and ${\rm CO_2}$ chemical absorption technology that lowers carbon dioxide emissions. We are also working on gasification and pre-dry technologies for lignite, a low-grade coal. We are accommodating diverse customer needs by supplying compact packaged boilers that deliver heat and steam to factories and other facilities.



Large-scale tower type boile Photo is provided by J-POWER (EPDC)



Main Products

- Boilers
- Packaged boilers
- Flue gas treatment systems



Small packaged once through boiler

Processing & Pharmaceutical Plants

IHI is Japan's leading provider of LNG receiving terminals and storage tanks. We are also active overseas, with a strong track record in India, Qatar, Mexico, Taiwan, the United States, and China. Particularly for LNG storage tank construction, we are able to handle all types of tanks including Double-walled metal tank, Pre-stressed concrete (PC) full containment tank and in-ground membrane tanks, with leading global market shares for such facilities.

In such diverse areas as natural gas liquefaction, oil refining, petrochemicals, LPG, pharmaceutical and other process plants, we have a strong track record in Japan and internationally in integrating everything from engineering to procurement, construction, and startups.



World's largest capacity LNG underground tank (Membrane)



(Sempra's Cameron LNG receiving terminal in Louisiana, USA) Photo used with the permission of Sempra LNG ©All rights received by Semora LNG

LNG receiving terminal



Natural Gas Liquefaction plant

Main Products

- Oil & Gas plants
- Chemical plants
- Natural Gas Liquefaction plants
- LNG receiving terminal / storage tank
- Pharmaceutical / Fine Chemical plants ■ Vertical pulverizing super-hybrid mills
- Fired Heater
- Air-cooled heat exchangers
- Chemical plant equipment
- Cooling towers



In-ground LNG storage tank



Gas Turbines, Gas Engines & Diesel Engines

IHI provides wide variety of power generating products including gas turbines, diesel engines and gas engines with simple-cycle, co-generation and combined-cycle power systems. We also provide remote monitoring, engine maintenance, and other services throughout product lifecycles. We are achieving the reduction of NOx and CO2 emissions by adopting high-efficiency and low emission type of gas turbines.

We supply gas turbines for high-speed ships and other marine vessels. We also supply a full range of diesel engines, from large engines capable of medium and low speeds to small and midsize models delivering low, medium, and high speeds. Our diverse lineup includes diesel engines for land-based power generators.

Main Products

- Simple/combined cycle power generation systems
- Emergency power generation systems
- Co-generation systems
- Diesel engines (marine, land)
- Gas turbines







Diesel engine "28AHX"



DU-WÄRTSILÄ W9X82 diesel engine

Environmental Systems

Our systems contribute greatly to environmental protection and remediation. We draw on our technologies and experience and emphasize product, thermal, and materials recycling to provide engineering, construction, operation and maintenance services for waste and industrial effluent as well as public sewage treatment facilities. IHI has a strong history in providing flue gas desulfurization and denitrification facilities for thermal power stations and industrial plants.



(Clean Authority of TOKYO)



Main Products

- Waste treatment facilities
- Biomass treatment facilities
- Wastewater treatment facilities ■ Flue gas treatment facilities



■ Components for nuclear power plants

■ Facilities for nuclear fuel cycle related equipment

Flue gas treatment facility

Main Products

■ EO reactors

■ Pressure vessels

Nuclear Power Plants

IHI supplies such key components as reactor pressure vessels, primary containment vessels, and piping systems. We develop and construct nuclear fuel cycle systems as well as supply components for conventional boiling water reactors (BWRs) and advanced boiling-water reactors (ABWRs). We have also begun supplying equipment for pressurized-water reactors (PWRs). Moving forward, we plan to engage in decontamination and decommissioning of nuclear power facilities. We also supply chemical plant reactors and other equipment.







radioactive waste



Social Infrastructure and Offshore Facilities

Bridges, Water Gates & Steel Structures

IHI has constructed numerous major bridges worldwide. Included are the Seto Ohashi Bridges and the Akashi Strait Bridge in Japan, the Second Bosporus Bridge and the Golden Horn Bridge in Turkey, the Carquinez Bridge in the United States, and the Binh Bridge and the Nhat Tan Bridge in Vietnam. We are Japan's top manufacturer of water gates for rivers and dams. Our capabilities extend from manufacturing and installation to inspection and maintenance. We contribute to water usage and flood control projects in Japan and overseas, particularly in Southeast Asia. We deliver large steel structures incorporating machinery and put a focus on the increase of hybrid structures, including caissons and pontoons that combine the strengths of steel and concrete. We have integrated steel structures, mechanical, sensor, control, and other technologies to develop active mass dampers and seismic isolation floor systems. These systems serve important disaster prevention roles in high-rise buildings and computer centers.



The Akashi-Kaikyo Bridge



Large-diameter shield tunneling machine

Shield Tunneling Machines

assembling systems while also providing various types of segments.



IHI developed the world's largest shield and rotating shield tunneling machines, which have greatly improved construction efficiency. IHI is the world's leading supplier of automatic segment





Main Products

■ Shield tunneling machines





Main Products

- Bridges
- Water gate equipment for rivers
- Water gate equipment for dams
- Floating breakwater
- Floating platforms ■ Immersed tunnels
- Hybrid caissons
- Composite slabs
- Sound-absorbing panels ■ Temporary assembling bridges
- Mass damper systems
- Seismic isolation floor systems





Arch bridge "Tsukiji Ohashi"

F-LNG

The IHI Group independently developed SPBTM (Self-supporting Prismatic shape IMO type B) Tanks, which are "LNG Cargo Containment System for LNG Carrier and Floating LNG Unit". The tanks serve on IHI-constructed LNG carriers that have served safely LNG transportation even in the world harshest sea condition between Alaska (Kenai) and Japan for more than 20 years. As LNG demand expands, companies are exploring the use of floating units to develop offshore gas fields. $\mathsf{SPB^{TM}}$ systems have attracted attention worldwide as ideal LNG cargo containment system.

FPSO (Floating Production Storage and Offloading) is a floating production system that receives fluids (crude oil and host of other things) from a subsea reservoir and produces, stores and offloads petroleum products to tankers. Our Aichi Works recently completed a one-million-barrel floating vessel that is now operating in Southeast Asia.

Transportation Systems

IHI contributes to traffic safety, which is essential for daily life, in various ways. Furthermore, we supply various railway systems, including ultra-low floor streetcars, which are human- and environment-friendly and essential for building new towns, light diesel locomotives to ensure local traffic, and maintenance vehicles to keep railway systems running.



Main Products

- Transportation systems
- Rolling stocks
- Snowplows
- Maintenance vehicle





Main Products

- F-LNG/LPG-FPSO
- SPB™ tank (LNG/LPG/LEG storage tank)
- FPSO/FSO
- Semi-Submersible Rig
- Mega-Float, others







This is IHI 31 30 This is IHI

Urban Development

We optimize the potential of our real estate holdings by redeveloping company offices and housing nationwide. We engage in leasing and sales, particularly in metropolitan Tokyo. A good example of this approach is in Toyosu, known for former shipbuilding yards, where we are undertaking a massive urban redevelopment project. We also prioritize using idle land, as part of which we operate Japan's biggest mega solar generating business, in Kagoshima, thereby contributing to environmental and social sustainability.



Rental office buildings "TOYOSU FORESIA™", "TOYOSU FRONT™"



Dwellings for sale

Main Products

Real estate leasing and sales



Kagoshima Megasolar

Main Products

■ 3D laser radar systems

■ Monitoring equipment ■ Oil leak monitors

■ X-ray inspection systems

Noise reduction systems

■ Disaster prevention equipment

Security

IHI provides various products based on mechatronics and sensing technologies. IHI 3D Laser radar is applied to Railway level crossing obstacle detection system and Driving safety system as infrastructure sensors. It has achieved over 1,600 units supply record over the world and been exploring for other sensing business fields. IHI also supplies X-ray visual inspection system for large size cargo container, for which IHI is the domestic market leader. We have ample track record for airports and seaports custom check including small and midsized X-ray inspection system.



Earthquake early warning receiving equipment

X-ray inspection systems

(Photo: IXI100100DN)



Industrial Systems and General-Purpose Machinery

Rotating Machinery

IHI provides an array of compact and packaged machinery for plant utilities. Our offerings include separators, filters, dewatering equipment, and air compressors. We draw on many years of expertise from custom-manufacturing compressors, and our liquefied natural gas BOG plant compressors dominate the market. Our organic rankine cycle power generator can produce electricity from water with temperatures ranging from 70°C to 95°C, helping customers to conserve and create energy.

Main Products

- Separators
- Filters
- Compressors
- Organic rankine cycle power generator







IHI-FUNDABAC Filter



Centrifugal air compressor





Process reciprocating compressor



Organic rankine cycle power generator

Turbochargers

IHI supplies a wide range of turbochargers from large ones for land and marine power generators to small ones for automobile engines, and has already produced more than 50 million turbochargers for automobiles. We have development, production, and sales bases also in the U.S., Europe, Thailand, China, and Korea and are growing our business worldwide.



Turbocharger for automobiles



Main Products ■ Turbochargers

This is IHI 33 32 This is IHI

Materials Handling System

IHI has remained a technology leader in this field for a century. We accommodate needs ranging from under one metric ton to thousands of metric tons. Our offerings extend from bulk handling systems, such as port unloaders, jib and overhead travelling cranes for various industries. We leverage advanced technologies in manufacturing through maintenance and modifications. We are Japan's leading manufacturer of materials handling system installed on bulk carrier deck cranes.

We are a top supplier of jib climbing cranes for skyscraper and dam construction.



Main Products

- Unloaders
- Coal unloading and transportation facilities
- Overhead traveling crane
- Jib climbing cranes



Parking Systems

Since installing Japan's first tower parking system in 1962, IHI has drawn on its experience, reliability, and proprietary technology to perfect these products. We look to introduce parking systems with smaller environmental footprints as well as other new types of parking systems. We will continue to provide optimal parking solutions in the years ahead.









Main Products ■ Parking systems



Multi-Story parking

Marine Machinery

Deck cranes are installed on bulk carriers and general cargo ships sailing all over the world and used to load a wide range of cargo.

Our Z-peller® is the most propulsion system in the global tugboat market, and has earned an outstanding customer reputation for its high quality and durability. The diverse other applications for this system include fireboats, oil skimmer boats, and other disaster prevention vessels, as well as floating cranes, dredgers, drill rigs, and support vessels.



Main Products

- Deck cranes
- Z-peller® propulsion systems

Heat & Surface Treating

Heat treatment processes and equipment are used in many industries. IHI supplies an array of equipment to meet user needs. Our heat treatment equipment offerings include vacuum heat treatment furnaces, highpressure dewax sintering furnaces, hot presses, high purification furnaces, vacuum carburizing furnaces, and vacuum vapor degreaser. In addition to supplying equipment, IHI itself maintains a heat treatment processing business.

We supply PVD/PACVD coating equipment using plasma technologies and are engaged in stateof-the-art thinfilm coating and surface-treatment business, where we developed the MSCoating $^{\text{TM}}$, an innovative technology that uses an electrode discharge process.



Vacuum degreaser





CVD coating equipment (Ionbond Bernex™ CVD)



Job Coating Service

PVD / PACVD coating equipment

Main Products ■ Industrial furnaces

Main Products

■ MSCoating™

Advanced material manufacturing equipment

■ Thin film and surface treatment equipment

■ Vacuum thermal treatment equipment

■ Heat treatment and coating services

■ Strip casters

direct casting of carbon steel sheet production, is a low-cost, space- and energy-saving process that reduces carbon dioxide emissions.

Steelmaking Equipment



Blast furnace (© NIPPON STEEL & SUMITOMO METAL CORPORATION)

Rubber & Film Molding Equipment

Our calender lines are used to manufacture plastic films and rubber sheets for tires. IHI continues to build on its strong record in this business around the world.

We contribute to productivity improvements through our state-of-the-art high-precision thickness control technology and automation technologies.

IHI provides steelmakers with advanced blast furnaces, coke ovens, and sinter plants that

contribute to the safe, economic, and environmentally friendly production of the steel products that enhance modern living. Our strip caster, the world's first successful commercial process for



Calender for plastics



(the world's biggest calender for rigid film production)

Main Products

■ Rubber and film molding equipment (calender)



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Logistics Systems

IHI pioneered and is a leading company in numerous areas of logistics such as automated storage and retrieval system (ASRS), transportation system, and sorting systems. Our ASRS can be used at temperatures as low as -60°C, or store hazardous materials. We also provide transportation system for clean rooms. These systems are used in logistics, food, and chemical industries. We draw on our expertise to provide comprehensive logistics solutions



Automated storage/retrieval system for freezers



Automated material handling systems in clean room

Main Products

■ Storage systems

■ Transportation systems

■ Sorting / picking systems



Air floating conveyor for large FPD panels

Main Products

Pulp & paper machinery

Pulp & Paper Machinery

IHI is Japan's premier maker of pulp and paper manufacturing machinery, supplying papermakers with the largest and fastest paper-making and paper-coating machines. We have an unmatched record overseas as well as in Japan.



FA Systems for the Automobile Industry

Automated press lines are essential for the high-speed forming of automobile bodies and chassis. Our factory automation systems, including high-speed panel transfer system (V-feeder), FOL & EOL, electric power re-generating servo cushion and automatic die change system contribute to the improvement of productivity for automakers.



Between-press panel high-speed conveyor (V feeder)



Large tandem press line with V-feeder

Main Products

■ Between-press panel high-speed conveyor (V feeder)

Construction and Forestry Machinery

Our excavators, crawler carriers, crawler cranes, and other construction equipment are often used in civil engineering and construction. As well as supplying these equipment in Japan, we also supply to the U.S. and other markets across the board.

Our forestry machinery division offerings the model "NR301 tower yarder", which works for pulling logs from the woods to a logging road with cables. The other model is the "F801 forwarder", which transports these logs. And these two machines are active and contributing in the forestry work and industry.

Main Products

- Cranes
- Excavators ■ Concrete machines
- Materials handling machines







Tower yarder "NR301"

Agricultural Machineries, Small Industrial Engines, and Civil Facilities and Products

IHI supports agriculture with machinery for cultivating, fertilizing, seeding, harvesting, and other tasks. Our lawn maintenance machines, grass cutters, and campus greening equipment help maintain landscapes and lawns at an array of sports facilities. They include golf courses, soccer, baseball, and athletic fields, and racecourses. Our equipment is also utilized heavily at schools, parks, riverbanks, and homes.

Our products serve in hospitals, clinics, nursing homes, hotels, restaurants, airports, train stations, and factories. We manufacture ozone deodorizers and disinfectors, accommodating rising demand for deodorization, sanitization, dust removal, and cleaning applications.

Main Products

- Agricultural machines
- Lawn maintenance machines Ozone deodorizers / ozone disinfectors
- High-temperature heating system
- Diesel engines









Small diesel engine (N4L DI-TA)

Grid Scale Energy Storage System

IHI provides turnkey solutions for grid scale energy storage system, centered on its ESWare suite of advanced control systems.

(1) Analysis: Evaluating project profitability before project deployment and optimizing system configuration

(2) Control: Managing systems in real time in line with customer requests and optimization directives

(3) Optimization: Formulating operational strategies to optimize profitability based on past operational results and weather, load, and other forecasts



Grid scale energy storage system

 Peak shifting and shaving Renewable integration Frequency regulation Backup power sources

ESWare™ -ES/analyzer

Aero Engines

Aero Engines

PW1100G-JM turbofan engine

F110 turbofan engine

F3 turbofan engine

IHI is Japan's leading maker of jet engines, with a market share of between 60% and 70%. We are the primary contractor and manufacturer for aircraft engines used by the Ministry of Defense. We collaborate in international projects to develop and supply large and small engines for all types of civilian aircraft. We have leveraged our experience and manufacturing technologies to provide maintenance for all types of engines. We are considered Asia's core maintenance center. To meet the growing demand for eco-friendly engines and fulfill our corporate responsibility, we are developing next-generation engines that draw on our advanced technologies.



GEnxTM turbofan engine







F7-10 turbofan engine

Aircraft photo from Ministry of Defense website



T700 turboshaft engine

Main Products

- Turbofan engines ■ Turboshaft engines
- Turbojet engines
- Turboprop engines
- Jet engine test cells
- Jet engine parts







Jet engine parts

Rocket Systems & Space Exploration

Rocket Systems & Space Exploration

IHI has participated in Japan's space development effort from the outset. We have applied our cryogenic-pump and turbomachinery and other technologies to develop and manufacture the turbopumps and gas-jet systems crucial to successful rocket launches. Our involvement in Japan's space program expanded significantly in 2000, when we acquired Nissan Motor's Aerospace Division, a pioneer in solid-fuel rocket development in Japan. We play an important role in developing and constructing the Exposed Facilities of the KIBO Japanese Experiment Module, which is a part of the International Space Station program. We support experiments in space by supplying experimental systems needed for cooperative international projects.

Main Products ■ Rocket

- Rocket propulsion systems ■ Rocket control systems
- Satellite propulsion systems
- Satellite control systems
- Equipment for utilization of space environment
- Space station-related equipment
- Ground test facilities
- Ground support facilities



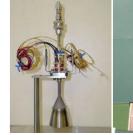




Liquid oxygen turbopump for the H-IIA rocket LE-7A engine



Liquid hydrogen turbopump for the H-IIA rocket LE-7A engine





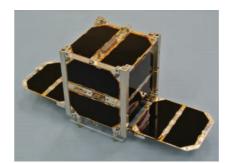
Development of bipropellant liquid apogee engine, etc.,



International Space Station (© JAXA/NASA)



Development of HTV propulsion system and exposed palette (HTV: H-II Transfer Vehicle) (© JAXA/NASA)



CubeSat (Ultra-small satellite) 'WE WISH' engineering model (for demonstrative equipment)





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